

Frit Code	Hot Stage Microscopy			Dilatometer			Usage			Firing				
	Sintering	softening	Ball Point	1/2Ball Point	T.E.C 20-400	Tg	Mg	DFWT	SFWL	SFFT	SFGP	SFPP	Temp. oC	Cycle. min
AM 1103	885	885			112	613	790	*	*	*	*	*	1000-1200	38-90
AM 1104-2	885	885			112	613	790	*	*	*	*	*	1000-1200	38-90
AM 1105/A	880	970	1115	1190	55	685	790	*	*	*	*	*	1000-1200	38-90
AM 1202/A	895	990	1140	1225	52	760	820			*	*	*	1140-1200	38-90
AM 1301/C-1	910	1001	1125	1190	61	660	790	*	*				1040-1140	38-55
AM 1301/D	905	995	1120	1185	59	670	790	*	*				1075-1110	38-55
AM 1302	895	990	1108	1170	58	670	780	*	*				1075-1110	38-55
AM 1303	878	960	1100	1188	64	635	780	*	*				1075-1110	38-55
AM 1304	840	930	1090	1255	60	655	790	*	*				1060-1110	38-55
AM 2004/A2	908	975	1120	1205	65	710	800	*	*	*	*	*	1060-1180	38-90
AM 2106/A	880	970	1100	1130	66	710	800				*	*	1175-1200	55-90
AM 2107	875	898			91						*	*	1175-1200	55-90
AM 2201/F2	890	1000			64	750	810			*	*	*	1170-1210	50-90
AM 2202	910	980			62	780	860			*	*	*	1160-1185	38-60
AM 2203	890	990			63	760	820			*	*	*	1170-1210	50-90
AM 2204	920	980	1120		61	780	850			*	*	*	1165-1185	38-60
AM 2205	930	975			64	780	850			*	*		1150-1175	38-60
AM 2207-1	865	975	1090	1135	70	720	775				*	*	1175-1200	55-90
AM 2301/D-9	905	970	1140	1250	62	700	800	*	*	*	*	*	1060-1180	38-90
AM 2306/B	875	980	1125	1230	62	695	790	*	*				1085-1120	38-60
AM 3202/A	860	1000	1060	1160	80	645	780	*	*				980-1040	38-55
AM 3204	1000	1055	1320	1090	75					*	*	*	1145-1190	38-55
AM 3205/A					71	840	890	*	*	*	*	*	1040-1175	38-55
AM 3302/A	900	960			77			*	*	*	*	*	1040-1130	38-55
AM 4101-7	925	1155	1320	1370	75	581	733	*	*	*	*	*	1030-1200	38-90
AM 4101/B	870	1100	1145		96	590	715	*	*	*	*	*	1030-1200	38-90
AM 4101/D	872	1101	1170		93	550	705	*	*	*	*	*	1030-1200	38-90
AM 5102/A		930			64			*	*				1000-1130	38-55
AM 5103		870			75			*	*				1000-1080	38-55
DFWT	DOUBLE FIRING WALL TILES													
SFWL	SINGLE FIRING WALL TILES / MONOPROSA													
SFFT	SINGLE FIRING FLOOR TILE													
SFGP	SINGLE FIRING GLAZED PORCELAIN													
SFPP	SINGLE FIRING POLISHED PORCELAIN													
														